

 DART AEROSPACE		1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200	
Part No: D4021-1 Part Name: Handle Plate 		Job Tracking No: 22 Job Created: 2/23/18 Due Date: 3/5/18 Type: Stock Status: Scheduled Priority: Medium	
Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC Ship Via:		Created By: Logan David Description:	
Bill of Materials			
Job Routing			
Op No	Operation	Qty	Start Date
90	Start up Operation	20 Ea	3/3/18
100	Waterjet	20 pcs	3/5/18
120	QC	20 pcs	3/5/18
140	Packaging	20 pcs	3/5/18
150	QC21-SA	20 Ea	3/5/18
Part Op 100 - Cut as per dwg D4021 Descriptions: 14b - LOCATION: WA004 MAR 14 2018 9:59			
Job BOM			
Part / Item	Component Name	Quantity	Operation
M304S11GA	304/316 0.125 Sheet	2.4500 sf (.1225 ea)	90-Start up Operation
Job Allocations			
Operation	Component Part	Required	Inventory
90-Start up Operation	M304S11GA	2	3
Allocated 0			
Part Specifications			
Spec No	Description	Target/Tolerance	Limits
1	Handle Plate	0.750inches ± 0.030	0.780
2	Handle Plate	0.750inches ± 0.030	0.780
3	Handle Plate	2.250inches ± 0.030	2.280
4	Handle Plate	5.130inches ± 0.030	5.160
5	Handle Plate	0.130inches ± 0.030	0.160
Special Comments			



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1270 Abenden Street
Mississauga, ON K6L 1K7
CANADA
TEL: 1 813 832-8200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S049853



Part: D4021-1

Job No: 172956

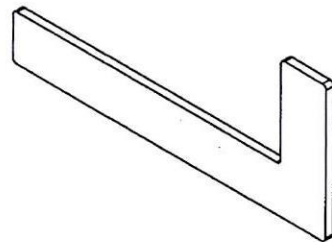
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Revision:

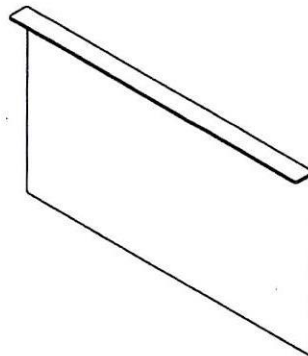
Inspector:

Date: 03/10/18

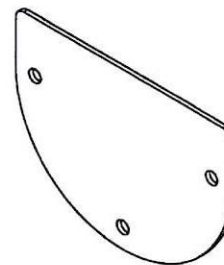
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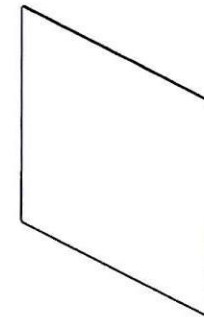
D4021-1 HANDLE PLATE



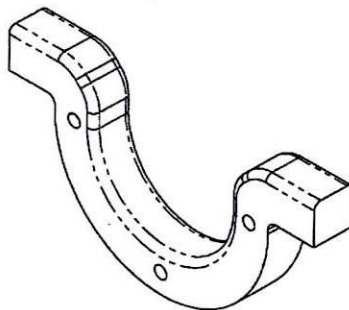
D4021-3 DATA PLATE



D4021-5 BLANKING PLATE



D4021-11 INSTRUCTIONS PLATE



D4021-7 HOOP



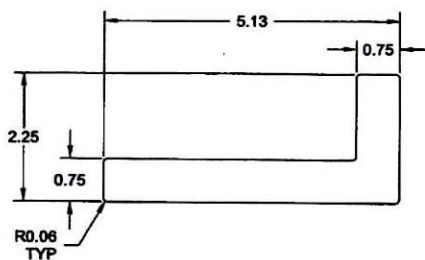
D4021-9 BUSHING

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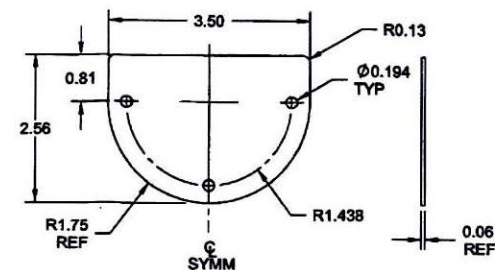
B	POWDER COAT SPEC ADDED TO NOTE 2 (A8-2)	JPH	10.04.06
A	NEW ISSUE	JPH	10.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO.	REV. B
MFG. APPR.	JPH	D4021	SHEET 1 OF 3
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	MISC PARTS - 350 BASKET	NTS
DATE	10.04.06	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



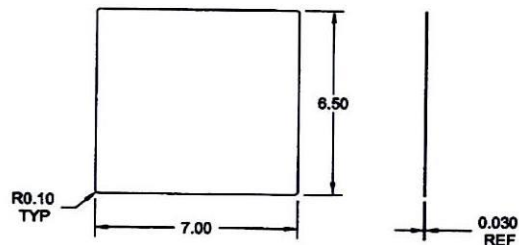
D4021-1 HANDLE PLATE



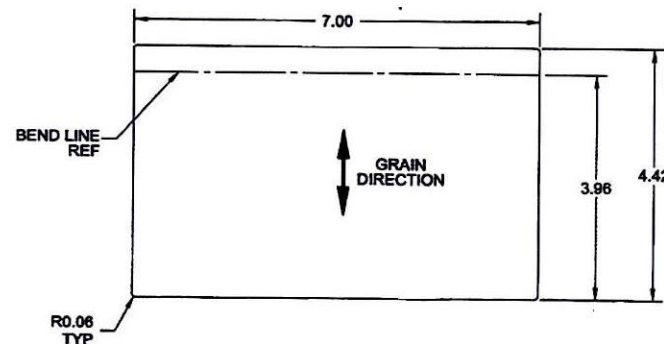
D4021-3 DATA PLATE
MAKE FROM D4021-3F



D4021-5 BLANKING PLATE



D4021-11 INSTRUCTIONS PLATE



D4021-3F DATA PLATE
FLAT PATTERN

RELEASED
R 2010-04-11
NP

NOTES:

- 1) MATERIAL -1: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S11GA
- 3F: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S20GA
- 5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M303S16GA OR M304S16GA
- 11: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S22GA

- 2) FINISH: -1/-3/-11: NONE
-5: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1: 0.18 lbs -3: 0.35 lbs
-5: 0.14 lbs -11: 0.39 lbs

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DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESSBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4021	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MISC PARTS - 350 BASKET	NTS
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